

TOPSERV® PUR high flexible motor and servo cable for drag chain 0,6/1 kV, for example according to Siemens 6FX8008PLUS, Lenze, Bosch Rexroth



Technical data

- Special PUR drag chain cable acc. to UL AWM Style 21223 or 20234 CSA AWM VDE-recognized
- **Temperature range** flexing -30°C to +80°C fixed installation -40°C to +90°C
- **Nominal voltage** VDE U₀/U 600/1000 V UL/CSA 1000 V
- **A.c. test voltage**, 50 Hz 4000 V
- **Insulation resistance** min. 20 MOhm x km
- **Coupling resistance** max. 250 Ohm/km
- **Minimum bending radius** flexing 7,5x cable Ø fixed installation 4x cable Ø

Cable structure

- Bare copper-conductor, to DIN VDE 0295 cl.6, extra fine-wire, IEC 60228 cl.6
- Core insulation halogen-free PP
- Core identification
- **power supply cores** core 1: black with imprint U/L1/C/L+ core 2: black with imprint V/L2 core 3: black with imprint W/L3/D/L-
- **control cores** **TOPSERV® 109 PUR** without control cores **TOPSERV® 113 PUR** with 1 control cores acc. to Siemens core 1: black with imprint BR1 core 2: white with imprint BR2 acc. to Lenze core 1: brown with imprint BR1 core 2: white with imprint BR2 **TOPSERV® 121 PUR** with 2 control cores pair 1: black with number no. 5+6 pair 2: black with number no. 7+8
- GN-YE conductor
- Screening of the control cores in pairs wrapped with tinned copper braid
- Power supply cores laid up with optimal lay length and stabilising filler
- Fleece wrapping facilitates sliding
- Overall screening from tinned copper braid, optimal coverage approx. 85%
- Outer sheath of PUR
- Sheath colour orange (RAL 2003)

Properties

- Low adhesion, flame retardant, extremely abrasion resistant, halogen-free, resistant to UV, oil, hydrolysis and microbial attack PUR sheath
- Optimized insulation materials ensure resistance to oils (including mineral oils), greases, coolants, hydraulic fluids as well as many alkalis and solvents.
- Optimum compliance with requirements for electromagnetic compatibility (EMC) by approx. 85% coverage from the braided screen
- These cables are produced to high quality specifications and conform to the DESINA® standard.
- The materials used in manufacture are cadmium-free and contain no silicone and free from substances harmful to the wetting properties of lacquers
- Resistant to cleaning and disinfecting agents acc. to



Tests

- PUR outer sheath self-extinguishing and flame retardant to DIN VDE 0482-332-1-2, DIN EN 60332-1-2, IEC 60332-1 (equivalent DIN VDE 0472 part 804 test method B)

Note

- For a corresponding encoder cables please check chapter **TOPGEBER 512 PUR**
- For servo cables with non or only slight drag chain application please check chapter **TOPSERV® PVC**
- Brackets () indicate screen
- DESINA® explanation see introduction
- SIEMENS product designations 6FX 5008-plus are registered trademarks of Siemens AG and are to be used only for purposes of comparison
- Lenze product designations are registered trademarks of Lenze AG and are to be used only for purposes of comparison
- Bosch Rexroth product designations INK are registered trademarks of Bosch Rexroth AG and are to be used only for purposes of comparison

Application

The combination of supply cores with the control cores for the braking function and the thermal protection in these cables is ideal. Precision servomotors, as used today in many areas of highly-automated manufacturing processes, call for high-quality, reliable and long-lasting cables. These requirements are met to a high degree by these cables. The cables have an additional overall screen to ensure EMC compatibility, i. e. for protection against electromagnetic interference. Production is based on the specifications of established manufacturers of servo-drives and controls, as well as on various VDE, UL and CSA standards. Applications include machine, plant and robot construction, automation, drive, control and production engineering. Attractive for export-oriented mechanical and system engineering. Please observe applicable installation regulations for use in energy supply chains.

EMC = Electromagnetic compatibility

To optimize the EMC features we recommend a large round contact of the copper braiding on both ends.

C€ = The product is conformed with the EC Low-Voltage Directive 2006/95/EC.

Continuation ►

TOPSERV® PUR high flexible motor and servo cable for

drag chain 0,6/1 kV, for example according to Siemens 6FX8008PLUS, Lenze, Bosch Rexroth

**TOPSERV® 109 PUR, acc.to Siemens 6FX8008PLUS**

Part no.	No.cores x cross-sec. mm ²	for system	OEM Part no.	Sheath colour	Outer Ø app. mm	Cop. weight kg / km	Weight app. kg / km	AWG-No.
75943	(4 G 1,5)	Siemens	6FX8008-1BB11	Orange RAL 2003	8,9	90,0	142,0	16
75944	(4 G 2,5)	Siemens	6FX8008-1BB21	Orange RAL 2003	10,7	132,0	206,0	14
75945	(4 G 4)	Siemens	6FX8008-1BB31	Orange RAL 2003	12,2	204,0	290,0	12
75946	(4 G 6)	Siemens	6FX8008-1BB41	Orange RAL 2003	14,5	315,0	423,0	10
75947	(4 G 10)	Siemens	6FX8008-1BB51	Orange RAL 2003	17,5	488,0	672,0	8
75948	(4 G 16)	Siemens	6FX8008-1BB61	Orange RAL 2003	21,6	769,0	1038,0	6
75949	(4 G 25)	Siemens	6FX8008-1BB25	Orange RAL 2003	25,2	1100,0	1495,0	4
75950	(4 G 35)	Siemens	6FX8008-1BB35	Orange RAL 2003	28,6	1510,0	1936,0	2
75951	(4 G 50)	Siemens	6FX8008-1BB50	Orange RAL 2003	33,4	2133,0	2774,0	1
700437	(4 G 70)	Siemens	6FX8008-1BB70	Orange RAL 2003	39,9	3029,0	3803,0	2/0
700897	(4 G 95)	Siemens	-	Orange RAL 2003	49,5	4606,0	5102,0	3/0

TOPSERV® 113 PUR, acc.to Siemens 6FX8008PLUS

Part no.	No.cores x cross-sec. mm ²	for system	OEM Part no.	Sheath colour	Outer Ø app. mm	Cop. weight kg / km	Weight app. kg / km	AWG-No.
78948	(4 G 1,5 + (2 x 1,5))	Siemens	6FX8008-1BA11	Orange RAL 2003	11,6	148,0	233,0	16
78949	(4 G 2,5 + (2 x 1,5))	Siemens	6FX8008-1BA21	Orange RAL 2003	13,2	187,0	315,0	14
78950	(4 G 4 + (2 x 1,5))	Siemens	6FX8008-1BA31	Orange RAL 2003	14,8	268,0	403,0	12
78951	(4 G 6 + (2 x 1,5))	Siemens	6FX8008-1BA41	Orange RAL 2003	16,3	358,0	555,0	10
78952	(4 G 10 + (2 x 1,5))	Siemens	6FX8008-1BA51	Orange RAL 2003	19,5	584,0	769,0	8
75956	(4 G 16 + (2 x 1,5))	Siemens	6FX8008-1BA61	Orange RAL 2003	23,1	825,0	1207,0	6
75957	(4 G 25 + (2 x 1,5))	Siemens	6FX8008-1BA25	Orange RAL 2003	26,8	1283,0	1642,0	4
75958	(4 G 35 + (2 x 1,5))	Siemens	6FX8008-1BA35	Orange RAL 2003	30,9	1850,0	2120,0	2
75959	(4 G 50 + (2 x 1,5))	Siemens	6FX8008-1BA50	Orange RAL 2003	34,2	2540,0	2918,0	1

TOPSERV® 113 PUR, acc.to Lenze

Part no.	No.cores x cross-sec. mm ²	for system	OEM Part no.	Sheath colour	Outer Ø app. mm	Cop. weight kg / km	Weight app. kg / km	AWG-No.
707228	(4 G 1 + (2 x 0,5))	Lenze	-	Orange RAL 2003	10,5	88,0	166,0	16
707229	(4 G 1,5 + (2 x 0,5))	Lenze	-	Orange RAL 2003	11,5	106,0	206,0	16
707230	(4 G 2,5 + (2 x 0,5))	Lenze	-	Orange RAL 2003	13,2	152,0	268,0	14
707231	(4 G 4 + (2 x 1,0))	Lenze	-	Orange RAL 2003	14,6	229,0	387,0	12
707232	(4 G 6 + (2 x 1,0))	Lenze	-	Orange RAL 2003	17,6	333,0	523,0	10
707746	(4 G 10 + (2 x 1,0))	Lenze	-	Orange RAL 2003	20,1	508,0	766,0	8
707747	(4 G 16 + (2 x 1,0))	Lenze	-	Orange RAL 2003	23,8	751,0	1174,0	6

TOPSERV® 113 PUR

Part no.	No.cores x cross-sec. mm ²	for system	OEM Part no.	Sheath colour	Outer Ø app. mm	Cop. weight kg / km	Weight app. kg / km	AWG-No.
77376	(4 G 1 + (2 x 0,75))	-	-	Orange RAL 2003	11,5	134,0	250,0	17
700199	(4 G 1,5 + (2 x 0,5))	-	-	Orange RAL 2003	11,5	127,0	240,0	16
74506	(4 G 1,5 + (2 x 1,0))	-	-	Orange RAL 2003	11,1	138,0	212,0	16
74507	(4 G 2,5 + (2 x 1,0))	-	-	Orange RAL 2003	12,5	177,0	274,0	14
74508	(4 G 4 + (2 x 1,0))	-	-	Orange RAL 2003	14,3	258,0	378,0	12
74514	(4 G 6 + (2 x 1,0))	-	-	Orange RAL 2003	16,2	348,0	493,0	10
74509	(4 G 10 + (2 x 1,0))	-	-	Orange RAL 2003	19,0	574,0	736,0	8
74510	(4 G 16 + (2 x 1,0))	-	-	Orange RAL 2003	22,2	815,0	1071,0	6
74511	(4 G 25 + (2 x 1,0))	-	-	Orange RAL 2003	26,2	1273,0	1616,0	4
74512	(4 G 35 + (2 x 1,0))	-	-	Orange RAL 2003	29,8	1840,0	2080,0	2
74513	(4 G 50 + (2 x 1,0))	-	-	Orange RAL 2003	33,7	2530,0	2854,0	1

TOPSERV® 121 PUR, acc.to Bosch Rexroth

Part no.	No.cores x cross-sec. mm ²	for system	OEM Part no.	Sheath colour	Outer Ø app. mm	Cop. weight kg / km	Weight app. kg / km	AWG-No.
706003	(4 G 0,75 + (2 x 0,5))	Bosch Rexroth	INK-0670	Orange RAL 2003	9,2	77,0	138,0	17
73774	(4 G 1 + 2 x (2 x 0,75))	Bosch Rexroth	INK-0653	Orange RAL 2003	11,5	148,0	254,0	17
76103	(4 G 1,5 + 2 x (2 x 0,5))	-	-	Orange RAL 2003	12,4	145,0	250,0	17
73579	(4 G 1,5 + 2 x (2 x 1,0))	-	-	Orange RAL 2003	12,6	182,0	262,0	16
700561	(4 G 1,5 + 2 x (2 x 0,75))	Bosch Rexroth	INK-0650	Orange RAL 2003	12,2	170,0	290,0	16
73580	(4 G 2,5 + 2 x (2 x 1,0))	Bosch Rexroth	INK-0602	Orange RAL 2003	14,6	229,0	336,0	14
78955	(4 G 2,5 + 2 x (2 x 1,5))	-	-	Orange RAL 2003	15,6	241,0	350,0	14
74094	(4 G 4 + 2 x (2 x 1,0))	-	-	Orange RAL 2003	16,2	312,0	475,0	12
700562	(4 G 4 + (2 x 1,0) + (2 x 1,5))	Bosch Rexroth	INK-0603	Orange RAL 2003	16,0	318,0	485,0	12
78956	(4 G 4 + 2 x (2 x 1,5))	-	-	Orange RAL 2003	16,7	324,0	490,0	12
74095	(4 G 6 + 2 x (2 x 1,0))	-	-	Orange RAL 2003	18,2	376,0	606,0	10
700563	(4 G 6 + (2 x 1,0) + (2 x 1,5))	Bosch Rexroth	INK-0604	Orange RAL 2003	18,8	398,0	615,0	10
78957	(4 G 6 + 2 x (2 x 1,5))	-	-	Orange RAL 2003	19,0	450,0	621,0	10
74096	(4 G 10 + 2 x (2 x 1,0))	-	-	Orange RAL 2003	21,5	609,0	905,0	8
700564	(4 G 10 + (2 x 1,0) + (2 x 1,5))	Bosch Rexroth	INK-0605	Orange RAL 2003	22,4	610,0	915,0	8
78958	(4 G 10 + 2 x (2 x 1,5))	-	-	Orange RAL 2003	22,4	625,0	925,0	8
75978	(4 G 16 + 2 x (2 x 1,5))	Bosch Rexroth	INK-0606	Orange RAL 2003	26,9	904,0	1226,0	6
75979	(4 G 25 + 2 x (2 x 1,5))	Bosch Rexroth	INK-0607	Orange RAL 2003	28,0	1323,0	1595,0	4
75980	(4 G 35 + 2 x (2 x 1,5))	Bosch Rexroth	INK-0667	Orange RAL 2003	32,5	1621,0	2196,0	2
700565	(4 G 50 + 2 x (2 x 2,5))	Bosch Rexroth	INK-0668	Orange RAL 2003	37,0	2600,0	3000,0	1

Dimensions and specifications may be changed without prior notice. (RN07)